



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB 92700-10313-045-16

Job Sheet 187168



Part No: RB 92700-10313-045-16

Job Qty: 3 ea

Part Name: Trim Tab Bender Plate 2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 1/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB 92700-10313-045 Rev. A IPP Rev. A 18.09.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Waterjet		OK 18/12/11
100	Waterjet - Flow - 1	3 pcs	1/4/19	1/4/19	0.00	0.30	Waterjet 2 OMAX		OK 18/12/11
110	QC	3 pcs	1/4/19	1/4/19	0.00	0.00	QC2 Waterjet-4		OK 18/12/11
120	Mori Seiki	3 pcs	1/4/19	1/4/19	0.00	3.00	NV5000-2		J.C.
130	QC	3 pcs	1/4/19	1/4/19	0.00	0.00	QC2-2		J.C. 19-01-18
140	QC	3 pcs	1/4/19	1/4/19	0.00	0.00	QC8		OK 19/01/19
160	Outsource	3 pcs	1/4/19	1/4/19	0.00	0.00	Outsource4		OK 19-01-20
180	Packaging	3 pcs	1/4/19	1/4/19	0.00	0.00	Packaging2		JAN 28 2019
190	QC	3 pcs	1/4/19	1/4/19	0.00	0.00	QC6		DAS 28-89
200	Packaging	3 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-1		28-89
210	QC21-SA	3 Ea	1/4/19	1/4/19	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut blank Dwg Rev: A Prog Rev: A ***Outside dimension finished size*** 2-Deburr if necessary
Descriptions: 120 - 1-Machine as per folio FC 571 FOLIO REV: AA DWG REV: A Engrave as per
DWG 2-Deburr
160 - -Issue P/O to GROUPE ALTECH; PO 042380 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X8.000	6061T6 Bar 0.375 X <u>8.000</u>	.5490 ft (.183 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.375X8.000	1	1	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Newkensbury, ON K6d 1K7
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S136956

Part: RB 92700-10313-045-16

Job No: 187168

Serial No/Batch: S136956

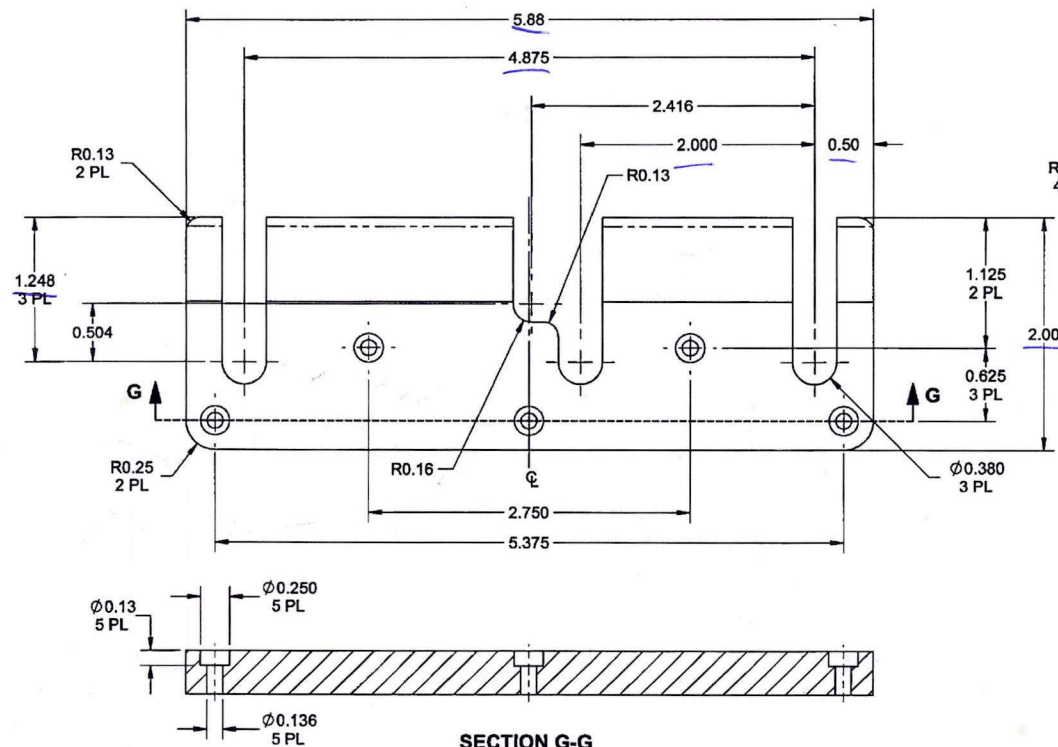
Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/11/18

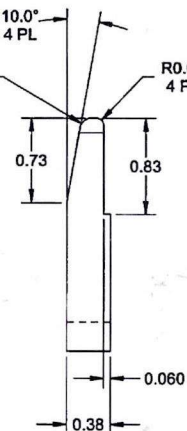
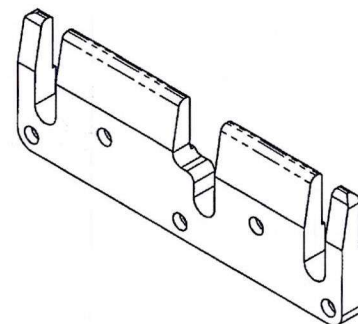


SECTION G-G

RB 92700-10313-045-16 TRIM TAB BENDER PLATE 2

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A



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WORK ORDER
NO. 187168415

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10313-045	SHEET 17 OF 20
APPROVED	VM	TITLE	SCALE
DATE	9/13/2018	TRIM TAB TOOL	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042342



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042342
PO Date: 1/21/19
Due Date:
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187168	RB 92700-10313-045-16	Trim Tab Bender Plate 2 -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-		4 pcs	0 pcs	4 pcs	\$13.33333330/pcs	\$53.33
						4 X JAN 28 2019					
2	187169	RB 92700-10313-045-15	Trim Tab Bender Plate 1 -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-		5 pcs	0 pcs	5 pcs	\$13.333333300/pcs	\$66.67
						5 X JAN 28 2019					
Grand Total:											\$120.00

Plex 1/21/19 2:10 PM dart.tsimiklis.chrisoula

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Handwritten signature/initials



Certificat de Conformité / Certificate of Compliance

(016158-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

016158 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
24-Jan-2019		Aman			042342 ✓			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RB92700-10313-045-16 ✓ Rev.	RB92700-10313-045-16 ANODIZE COLOR RED PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALNT	ANODIZE CH	4	4 ✓	0	0	0
2	RB92700-10313-045-15 ✓ Rev.	RB92700-10313-045-15 ANODIZE COLOR RED PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALNT	ANODIZE CH	5	5 ✓	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.